# LOGISTICS OUTSOURCING PRACTICES AND PERFORMANCE OF LARGE MANUFACTURING FIRMS IN NAIROBI, KENYA

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## **DECLARATION**

I declare this is my original work and has not been presen	nted for a degree in any other university.
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# **DEDICATION**

This project paper is dedicated to my family for their inspiration, encouragement, understanding and prayers towards the successful completion of this course. I pay glowing tribute and gratitude the Almighty God who has given me the wisdom to undertake this course.

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od bless all of you.

## **ABSTRACT**

n globalized and highly competitive markets, organizations strive to be innovative and agile to neet customer demands. Competitiveness, based on organizational capabilities and production trategies, may lead to quality, efficiency and flexibility. The highly competitive environments long with customers' demands for tailored products and services has forced companies to ontinuously evaluate, improve and reengineer their logistics operations. These operations have a oticeable contribution in companies' efforts to meet customers' expectations. Their outcomes, uch as place convenience, waiting time convenience, delivery time convenience, and after sales onvenience, are easily visible and assessable by the final customer and consequently delineating s purchasing behavior.

he objective of the study was to determine logistics outsourcing practices and performance of rge manufacturing firms in Nairobi Kenya. The research was a cross sectional survey of the rge manufacturing companies operating in Nairobi, Kenya. The study used primary data which as collected through a self-administered questionnaire that consisted of both open and closed ided questions. The data was analyzed using descriptive statistics.

ne finding of the study was that the outsourcing services adopted by the firms were insportation management, warehouse management, material handling management, formation management and inventory management. The outsourcing practices being adopted the firms resulted in increased productivity, organizational effectiveness, increased profits, notinuous improvement, improved quality and improved quality of work life and thus assurcing of these processes was an ideal solution that helps the firm expand internationally dispersate on a much larger scale. At the same time, outsourcing resulted in decreased the erating costs, improved customer satisfaction, increased productivity, timely delivery of twices to clients, reduced lead time, improved profits and faster response to customer demands. The performance of the firms was influenced by the outsourcing actices adopted by the firms.

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## **CHAPTER ONE: INTRODUCTION**

# 1.1Background of the Study

In globalised and highly competitive markets, organizations strive to be innovative and agile to meet customer demands. Competitiveness, based on organizational capabilities and production strategies, may lead to quality, efficiency and flexibility (Momme, 2002). In the pursuit of 'mass customization', flexibility and scale, economies are followed simultaneously and a such for a system's flexibility, responsiveness and reliability on the one hand, and low costs on the other, has led to the reconfiguration of the design and production activities and thus advocated the changes in the overall supply chain management (Suri, 2008). As a result, he observes that, the reality of competing in a global supply chain environment has caused many organizations to focus on strategic renewal and creative solutions to manage and mitigate the risks of operating in today's dynamic marketplace including outsourcing of services. Outsourcing has been defined by Chase et al., (2004, p. 372) as an "act of moving some of a firm's internal activities and decision responsibilities to outside providers".

The outsourcing of logistics functions has become the obvious choice with companies eyeing for cost reduction and value enhancement while distributing and transporting products. As a result, outsourcing all or part of logistics function in a logistical supply chain to logistics service providers (LSPs) has now become the norm across the industry. As per Muller (1991), an improvement in the delivery process, resulting from the outsourcing process, can also contribute towards competitive advantages, as contributed by the product. Further, he observes that logistics outsourcing has also been instrumental in turn around cases in many companies, wherein shippers incurred loss; hence it has taken its place in strategic boardroom agendas. Many managers view outsourcing as the only way to keep a business competitive into the twenty-first century. The highly competitive environments along with customers' demands for tailored products and services has forced companies to continuously evaluate, improve and reengineer their transport operations. These operations have a noticeable contribution in companies' efforts to meet customers' expectations. Their outcomes, such as place convenience, waiting time convenience, delivery time convenience, and after sales convenience, are easily visible and

assessable by the final customer and consequently delineating its purchasing behavior. The close relationship between transportation and customer service dictate that companies handle their transport services function prudently so as to receive full potential benefits (Razzaque and Sheng, 2008).

In the past large organizations, both public and private, were able to achieve significant cost and differentiation advantages (Porter, 1980) through complex organizational structures, systems, and processes. However, this has changed and now majority of organizations outsource. A company normally keeps control over any process that is necessary and core and outsources a process that is necessary but not core. Outsourcing has become one of the major strategies that companies are adapting to remain competitive in the current dynamic environment. In Kenya, many organizations and institutions have adopted outsourcing of services and goods from third parties due to the benefits resulting from this such as lower cost to the organization, satisfied customers and most important relieving the management to deal with more strategic issues by ceding the non core functions to specialized firms.

#### 1.1.1 Logistics outsourcing practices

Outsourcing has been defined as the transfer of the production or transfer of goods and services that have been carried out internally to an external provider (Domberger, 1998). Logistics outsourcing has grown rapidly to impact many activities of organisations and can cover many areas, including the outsourcing of manufacturing as well as services. Abraham and Taylor (2006) provide evidence of rising outsourcing of business services in 13 US industries and Helper (2008) documents the increased outsourcing of parts in the US automobile sector. A survey in 2007 of more than 600 large companies by the American Management Association finds that substantial numbers of companies are now outsourcing in many areas.

In the face of increasingly intensified competition in the emerging global economy, manufacturing firms are progressively turning to outsourcing of their logistics functions. Outsourcing is a viable business strategy because turning non-core functions over to external suppliers enables companies to leverage their resources, spread risks and concentrate on issues critical to survival and future growth. One of the most important reasons why companies

outsource their logistics functions is the need to decrease the number of warehouses, vehicles and excess inventories and to reduce shrinkage, and labor costs.

The concept of logistics outsourcing practices basically focuses on inbound logistics which concentrates on purchasing and arranging inbound movement of materials, parts and or finished inventory from suppliers to manufacturing or assembly plants, warehouses or retail stores. On the other hand outbound logistics is relates to the storage and movement of the final product and the related information flows from the end of the production line to the end user. In a study by Laugen *et al.* (2005) on British manufacturing firms, he found a correlation between outsourcing best practice and high performing companies and this therefore goes to show that in most cases, outsourcing of logistics services increases a firms competitiveness.

Logistics outsourcing practices include information management, transportation management, warehouse management, material handling management and inventory management. Half of the manufacturing companies now outsource (part) of their production process (Bruce and Useem, 2008). One way of extending the logistics organization beyond the boundaries of the company is through the use of a third party supplier or contract logistics services (3PL).

#### 1.1.2 Firm performance

Effective logistics services have become a critical issue for companies' performance. The highly competitive environment along with customers' demands for tailored products and services has forced companies to continuously evaluate, improve and reengineer their logistics operations. These operations have a noticeable contribution in companies' efforts to meet customers' expectations. Their outcomes, such as place convenience, waiting time convenience, delivery time convenience, and after sales convenience, are easily visible and assessable by the final customer and consequently delineating its purchasing behavior. The close relationship between logistics and customer service dictate that companies handle their logistics function prudently so as to receive its full potential benefits (Razzaque and Sheng, 1998).

Because of resource limitations, few firms have the ability to apply world-class resources to all areas of competition. Thus, in order to gain competitive advantage they must select areas in

which they will concentrate their resources. By outsourcing to specialist organizations services not generated by core competences, companies can see an improvement in their organizational performance. Gilley and Rasheed (2000) state that there are three reasons for this, the acquisition of non-strategic services allows the organization to centre on what it really can do well, that is, on the services whose resources have a high strategic value (Gilley, et. al. 2004). Such a focusing on services not included in the core competences can increase performance and allow the company to be more flexible. Increasing the outsourcing of nonstrategic services can improve both the quality and the service, and lastly, the outsourcing of services of low strategic value enables the company to reduce costs and improve its competitive position (Gilley and Rasheed, 2000).

Logistics outsourcing is attractive to senior management because it improves some of the dimensions of organizational performance. According to Gilley *et al.*, (2004) outsourcers who know how to manage the process can enhance their company's performance and achieve a high level of satisfaction with the results Outsourcing not only results in a shift of profitability but also exacerbates the productivity differential between outsourcing firms and vendors. Kotabe et al. (1998) identifies three types of performance measures as necessary components in any outsourcing performance measurement system: strategic measures; financial measures; and quality measures while other studies use additional dimensions of market performance such as costs savings, cycle time, customer satisfaction, and productivity to measure the effectiveness of outsourcing practices.

## 1.1.3 Large manufacturing firms in Nairobi, Kenya

Manufacturing is to make or process (a raw material) into a finished product, especially by means of a large-scale industrial operation. According to Awino (2011) manufacturing is an important sector in Kenya and it makes a substantial contribution to the country's economic development. It has the potential to generate foreign exchange earnings through exports and diversify the country's economy. This sector has grown over time both in terms of its contribution to the country's gross domestic product and employment. The average size of this sector for tropical Africa is 8 per cent. Despite the importance and size of this sector in Kenya, it

is still very small when compared to that of the industrialized nations United Nations Industrial Development Organization ((UNIDO) 1987). Kenya's manufacturing sector is going through a major transition period largely due to the structural reform process, which the Kenya Government has been implementing since the mid-eighties with a view to improving the economic and social environment of the country.

Manufacturing firms fall under the umbrella of Kenya Association of Manufacturers (2002). Kenya association of manufacturers posits that removal of price controls, foreign exchange controls and introduction of investment incentives have, however, not resulted in major changes in the overall economy, in particular, they have not improved the manufacturing performance. Therefore, to build a self-sustaining industrial sector, it is necessary to establish strategic linkages within the domestic economy. The growth in manufacturing sector has mainly been attributed to rise in output of the agro-processing industries. These included sugar, milk, grain milling, fish, tea, oils and fats processing sub-sectors. Other key sub-sectors of manufacturing that perform well are: manufacture of cigarettes, cement production, batteries (both motor vehicles and dry cells), motor vehicle assembly and production of galvanized sheets.

The Kenya Government has always been committed to developing a mixed economy where both public and private sector companies are present (Kenya Government, Development Plan 1989-1993). Public sector participation in manufacturing is much smaller than the private sector and is still decreasing due to government's change of policy; the emphasis is now being given to privatization of the industrial sector.

#### 1.2Statement of the Problem

Logistics outsourcing involves a relationship between a company and an LSP (Logistic Service Provider) which, compared with basic logistics services, has more customized offerings, encompasses a broad number of service activities, is characterized by a long-term orientation, and, thus, is rather strategic nature. Logistics is an emerging business area in many countries. Despite the growth in the outsourcing sector, Jiang and Qureshi (2006), point out that the results

of logistics outsourcing is still vague and an unexplained puzzle hence the basis of the this study.

The core business of large manufacturing firms is basically to manufacture though they still need to procure materials for production, warehouse, manage inventory and transports manufactured products to the end users. In the researchers view, all this logistics functions are non core and can be outsourced so that large manufacturing firms are left to handle their core function which is manufacturing. This study hence wishes to establish logistics outsourcing practices and their impact on the performance of private large manufacturing firms in Nairobi.

A number of studies have been done in the area of outsourcing: Wambui (2010) who researched on the analysis of logistics outsourcing at Kenya Armed forces found out that the concept of outsourcing in the Kenyan armed forces is so much limited due to the secretive nature of their work such that adoption of the strategy is on supply of non essential services such as stationery. She observed that in the developed world maintenance of military hardware is in some cases outsourced. On his part Kamuri (2010) undertook a research on challenges facing the implementation of logistics outsourcing strategy at the Kenyatta National Hospital and found out among others for an organization to realize the competitiveness resulting from logistics outsourcing, then it should be able to develop a cordial relationship with all the supplier of goods and services which will facilitate efficient and effective delivery of services.

Bosire (2011) researched on the Impact of logistics outsourcing on lead time and customer service among supermarkets in Nairobi. He found out that outsourcing of logistics services in supermarkets has a direct effect with the lead times of product delivery and that among those supermarkets that have outsourced procurement of products from the suppliers, time taken to deliver the same products to their warehouses has tremendously reduced. Kangaru (2011) while researching on challenges of business outsourcing at the Kenya Power found out that third party logistics providers are ahead of manufacturing companies that operate logistics departments on quality implementation and improvement issues in logistics services.

From above studies the has been no research on how logistics outsourcing practices affect the performance of large manufacturing firms in Kenya hence the gap this study intends to fill. This study therefore seeks to answer the following research questions: what are the logistics outsourcing practices employed by large manufacturing firms in Nairobi, Kenya? Does logistics outsourcing practices affect the performance of large manufacturing firms in Kenya?

## 1.3 Research Objectives

The study objectives include:

- i) To establish the logistics outsourcing practices employed by large manufacturing firms in Nairobi, Kenya
  - ii) To establish the relationship between logistics outsourcing practices and the performance of large manufacturing firms in Nairobi, Kenya.

# 1.4 Significance of the Study

The study will be beneficial to various stakeholders; it will be a source of information to the large scale manufacturing firms as it will be able to evaluate the logistics practices vis a vis firms performance.

The study will enable policy makers obtain knowledge of manufacturing industry dynamics and the appropriate strategies to be applied to enhance performance and therefore obtain guidance from this study in designing appropriate policies that will regulate the industry.

To the academicians the study will contribute to the existing literature in the field of outsourcing practices vis a vis performance of large manufacturing firms. It should also act as a stimulus for further research to refine and extend the present study especially in Kenya.

## **CHAPTER TWO: LITERATURE REVIEW**

#### 2.1 Introduction

This chapter highlights the major issues relating to the outsourcing of services by various organizations and will cover the theory of outsourcing, organizational levels of outsourcing, outsourcing practices and the performance of firms. The chapter will also discuss empirical studies in the research area and conclude with a summary of the chapter.

## 2.2 The Theory of Outsourcing

The outsourcing process is a complex structure consisting of numerous activities and sub activities, carrying many managerial dilemmas. It is no wonder that many theories have been utilized to help the academics to understand the nature of those activities, and to help practitioners successfully manage the process. It is common knowledge that each phenomenon can be described by several frameworks that are embedded in various theoretical approaches. From its occurrence, the outsourcing has been approached by different theories. This creates confusion among the researchers of the outsourcing phenomenon. Various authors identified significant number of theories that could explain the outsourcing phenomenon (Gotttschalk and Solli-Saether, 2005).

Transaction cost theory is generally accepted as a useful framework for analyzing logistics and outsourcing decisions (Hobbs 1996: Andersson 1997). The transaction costs reduced by outsourcing logistics include, for example, decentralized order processing, assets, working capital, and overhead. Examples of previous logistics research that have linked transaction cost analysis with logistics strategy include Ellram (1991) with regard to supply chain and operational performance: Aertsen (1993) with regard to physical distribution decisions; Ellram and Maltz (1995) with regard to modeling the outsourcing decision; Cox (1996) with regard to procurement strategy; Hobbs (1996) with regard to supply chain management design; Andersson (1997) with regard to third-party partnerships; Skjoett-Larsen (2000) with regardto third-party logistics: Steensma and Corley (2002) with regard to technology sourcing; Mikkola and Skjoett-Larsen

(2003) with regard to supplier involvement and new product development; and Mahnke, Overby, and Vang (2005) with regard to outsourcing and information technology services.

The application of agency theory provides a justification for the establishment of alliances between organizations and their service providers (Blancero and Ellram 1997; Stock 1997: Logan 2000).

It should be noted that the resource profile of organizations has a tendency to influence the extent to which all or part of the logistics process is outsourced, as Gilley and Rasheed (2000) discuss with respect to outsourcing of information technology from a manufacturer's perspective. The network theory of the firm focuses on the formation of external (i.e., outside the firm) relationships, organizational structures, and alliances required to support integration processes. That interaction raises the challenges of understanding and managing both internal and external activities. In other words, if general systems theory provides the "why" to view a relationship(s) as a system, then network theory provides the "how" to facilitate the formation of external relationship structure to improve system performance. Other examples of research linking the network perspective with logistics strategy include Harland (1996) and Skjoett-Larsen (1999; 2000), which provide a conceptual illustration of its application to third-party logistics, in which many firms provide logistics outsourcing services.

## 2.3 Levels of logistics Outsourcing

The levels of logistics outsourcing employed by an organization can be categorized as tactical, strategic and transformational outsourcing. According to Brown and Wilson (2005) tactical logistics outsourcing is used by organizations to resolve specific problems being experienced by a firm, viz. a viz lack of financial resources to make capital investments, inadequate in-house managerial competence or a desire to downsize, etc. Tactical outsourcing is a form of traditional outsourcing and is based on cost comparison and the make-or-buy decision. The tactical outsourcing results in visible benefits in the form of enhanced cash savings, minimizing the need for future investments and resolving staffing issues. It involves execution of a business process following the existing rules.

Tactical outsourcing can also extend to outsourcing peripheral activities enabling the management to acquire industry specific capabilities by partnering with a chosen vendor (Hussey and Jenster, 2003). This is a common method used by large mature corporations for handling high-volume repetitive tasks like manufacturing, payroll transactions, human resource administration and procurement.

Strategic outsourcing is used as part of the process of redefining the organization and results in freeing the management staff to refocus on the core business functions. Strategic outsourcing relationships build long-term value resulting from the client working with a fewer number of best-in-class integrated service providers. The use of outsourcing for strategic reasons enables companies to strengthen their resources in order to reinforce their competitive advantage. McIvor (2000) consider that the concept of outsourcing has changed from a tactical approach seeking short-term results, especially cost reduction, to a more strategic approach that aims to achieve and maintain competitive advantage. From this more strategic perspective, the analysis of the value chain, the core competencies and the strategic risks of outsourcing must all be taken into account when deciding to outsource any of the firm's different activities (Lonsdale and Cox, 1997). Firms are increasingly opting for an outsourcing strategy, which has become fashionable, both because of its advantages and its possible influence on organizational performance, as it enables the firm to focus on its core competencies, that is, on what it really can do well.

Cheon et al. (1995) state that the resources of a given activity can be more or less strategic, depending, on the one hand, the attributes that enable them to meet the conditions by which competitive advantage can be achieved (valuable, rare, inimitable and non-substitutable) and, on the other hand, the resources allocated to the activity, based on their availability, or on the firm's interest in developing and strengthening those resources to attain a position of leadership.

Transformational outsourcing is commonly used to redefine the business (Linder, 2004). It is a collaborative, risk- and gain-sharing relationship among the organization and its service providers to drive enterprise transformation and achieve significant business process improvements. It enables an organization to retain leadership position, build sustainable competitive advantage and generate highest value for an organization. Some issues addressed by

transformational outsourcing are good governance and maturity of business process knowledge. The levels of risk in strategic and transformational outsourcing are higher than tactical form, but are commonly shared with the outsourcing partner. Tested risk mitigation plans, high-security levels, mature project management skills and proven business continuity plans need to be put in place before an arrangement can begin in this direction.

# 2.4 Logistics Outsourcing Practices

Logistics is the management of the flow of resources, between the point of origin and the point of destination in order to meet some requirements, i.e. of customers or corporations. The resources managed in logistics can include physical items as food, materials, equipment, liquids and staff as well as abstract items as information, particles and energy. The logistics of physical items usually involves the integration of information flow, material handling, production, packaging, inventory, transportation, warehousing and oftentimes security.

#### 2.4.1 Inventory Management Practices

Inventory management practices lead to firms maintaining lean inventory. Inventory should not be too much or too little. Review Inventory periodically and revise stocking patterns and norms; Inventory is dependant upon the demand as well as the supply chain delivery time. Often companies follow one stocking policy for all items. For example, all A, B & C categories may be stocking inventory of 15 days, which may not be the right thing that is required. While some items may have a longer lead-time thus affecting the inventory holding, the demand pattern and the hit frequency in terms of past data may show up differently for each of the inventory items. Therefore one standard norm does not suit all and can lead to over stocking of inventory as well as in efficiencies in the system.

Cycle counting practice is an inventory accuracy audit technique where inventory is counted on a cyclic schedule rather than once a year. A cycle inventory count is usually taken on a regular, defined basis (often more frequently for high-value or fast moving items and less frequently for low-value or slow moving items). Most effective cycle counting systems require the counting of a certain number of items every work day with each item counted at a prescribed frequency. The



key purpose of cycle counting is to identify items in error, thus triggering research, identification, and elimination of the cause of the errors. Inventory categorization; understanding the inventory types and their specific characteristics then building inventory stocking parameters taking into account the unique characteristics of the particular inventory. Catalogue management; studying inventory demand patterns, movement patterns and cycles to build suitable inventory norms for different categories of inventory; Companies which are into retail segments and dealing with huge inventories in terms of number of parts as well as value will necessarily need to ensure they practice review of inventory list and clean up operations on ongoing basis. Use of FIFO and FEFO should be practiced when issuing out stocks from inventory. Segregate inventory on basis of whether its obsolete hazardous or expired. Carry out quality checks before receiving commodities into inventory.

#### 2.4.2 Warehouse Management Practices

When considering the level of effort involved in warehouse operations, the greatest expenditure of effort is in the picking process. To gain efficiencies in picking the labor time to pick orders needs to be reduced and this can achieved in a number of ways. Companies with the most efficient warehouses have the most frequently picked items closest to the shipping areas to minimize picking time. These companies achieve their competitive advantage by constantly reviewing their sales data to ensure that the items are stored close to the shipping area are still the most frequently picked.

Warehouse layout is also important in achieve greater efficiencies. Minimizing travel time between picking locations can greatly improve productivity. However, to achieve this increase in efficiency, companies must develop processes to regularly monitor picking travel times and storage locations. Warehouse operations that still use hard copy pick tickets find that it is not very efficient and prone to human errors. To combat this and to maximize efficiency, world class warehouse operations have adopted hand-held RF readers and printers. Companies are also introducing pick-to-light and voice recognition technology.

#### 2.4.3 Information Management Practices

Information management in can be defined as "managing and controlling information handling processes optimally with respect to time (flow time and capacity), storage, distribution and presentation in such a way that it contributes to company results in concurrence with the costs of capturing (creation, searching, maintenance etc). Best practices that logistics firms would employ include the analysis of the information demanded, intelligent information storage, the optimization of the flow of information and securing technical and organizational flexibility

### 2.4.4 Material Handling Management Practices

Cold Chain & Refrigeration management is an important element of the transport and logistics industry. Industries from pharmaceuticals to food manufacturing require controlled-temperature transport to keep their products in top shape. Constant improvements in forklift, stacker and loader design ensure safer materials handling and better use of warehouse space. They are emerging trend of hybrid forklifts, i.e. the use of LPG driven forklifts.

Some items such as flammable material, chemicals, acids and so forth, obviously require more care and attention than other items. The characteristics of the material being stowed will dictate the care and attention necessary to avoid risks and potential hazards. Personnel handling hazardous materials must have a knowledge of all potential dangers or hazards associated with those materials. Employing RF terminals in lift trucks and portable RF devices, which can be carried by employees, will boost productivity while reducing data entry errors. These devices when integrated with the warehouse management system (WMS) can send employees product move tasks and give information about the product that needs to be moved. Typically, this systems are designed to work with bar coded labels or RFID tags. An automated conveyor system with sorters and diverters will route product to the appropriate put-away zones, reducing travel time and handling. Productivity and labor costs can be significantly improved by automation if the transit time from receiving areas to storage zones is considerable short, or when the product are moved and stored in case-size lots.

#### 2.4.5 Transport Management Practices

The mantra for all transportation professionals is simple: reduce costs and increase customer satisfaction levels. However, market forces such as higher fuel costs and decreased capacity work to undermine these goals.

There are three primary segments of motor freight, or modes—less-than-truckload (LTL), full truckload (FTL) and small package or parcel modes. Certainly time and service requirements dictate that some freight moves via an expedited or time-definite ground move. However, the largest percentage or ground transportation shipments move via one of the three primary modes. The goal of managing shipments in each of these designated modes is maximizing asset utilization. This is accomplished by shifting from one mode to a more cost effective mode, building larger, more economical shipments within any of the three modes etc.

Transport managements practices optimize freight and in turn, achieve cost savings without reducing service levels to customers. Some of the best practices are straight Pooling whereby shippers that use LTL as a primary mode have a significant number of LTL sized orders that are destined for the same geographic area. Using a pooling strategy, shipments can be combined to create a full truckload shipment out to a pool distribution facility that serves the geographic area. Shipment Aggregation on the other hand creates a single shipment of multiple orders, originating from the same shipper to the same destination on the same day that would have otherwise have been released as separate shipments. Shipment Consolidation is an option when multiple LTL orders can be combined with a truckload sized order that is not at full capacity, if they can be part of a stop-off in route to the final truckload destination. Continuous Moves solutions allow for minimizing empty miles. To deploy this strategy, individual shipments are combined into legs of a continuous move.

## 2.5 Firms performance

A logistics outsourcing performance is usually defined as the mutual logistics activities of both partners involved in long-term relationships. It is influenced by the performance of logistics processes performed in-house and those affected by the performance of outsourcing arrangements provided by LSPs. By joining forces, both partners improve efficiency,

profitability and customer service. Firm performance varies according to various elements of the organization, including strategy, structure, environment, organizational learning, and resource (Cho et al. 2007). Accordingly, different measurements have been adopted by different researchers for measuring performance. Jiang and Qureshi (2006) measure performance as operational performance, which include cost efficiency, profitability and productivity. Morash et al. (1996) classified their measurement based on demand-oriented capabilities (i.e. delivery reliability, responsiveness to target market, and post-sale customer service) and supply-oriented capabilities (i.e. geographical coverage and reduction in total distribution cost).

#### 2.5.1 Benefits of logistics outsourcing to firms performance

Keeping track of orders, shipping, inventory and returns, along with various other supply chain functions can be extremely time-consuming and expensive for many companies. Outsourcing these processes can be the ideal solution. Logistics outsourcing helps the firm expand internationally and operate on a much larger scale. You can do business wherever the opportunity presents itself by setting up delivery operations in another country within a relatively short time frame.

Logistics outsourcing reduces a firms risk when it starts doing business in new regions. Logistics outsourcing enables a firm to concentration on the basic activity (core competence) and use best methods and experiences. It also Increase the firms competitiveness in that the firm can react more quickly and effectively to changing client needs. Cost-cutting and application of high technologies is also a benefit of outsourcing to many firms

#### 2.5.2 Performance Measures

Measurement of performance of large firms is based on both quantitative and qualitative performance indicators Awino (2011). Performance Measures are quantitative or qualitative ways to characterize and define performance. They provide a tool for organizations to manage progress towards achieving predetermined goals, defining key indicators of organizational performance and Customer satisfaction. It is the process of assessing the progress made (actual)

towards achieving the predetermined performance goals (baseline). Measurement is managed using output measures and outcome measures.

Strategic, performance measurement-based management systems allow an organization to align its business activities to its strategy, and to monitor performance toward strategic goals over time. High-performing enterprises actively identify "key performance indicators," and measure their progress against established target values for those indicators, as a way of measuring their effectiveness. This is performance management, and the key indicators are the Performance Measures (or metrics) of the enterprise. Performance management is used to track an organization's progress against its strategic plan and specific performance goals.

There are many different measurement frameworks, including the balanced scorecard, activity based costing, competitive benchmarking, and shareholder value added. Each of these provides a unique and different lens through which to view an organization's performance. Most frameworks tend to be one-dimensional in perspective. For example, benchmarking tends to involve taking a largely external perspective, often comparing performance with that of competitors or other best of breed practitioners or business processes. This kind of activity is frequently pursued as an exercise to generate ideas for or obtain commitment to short term improvement initiatives rather than to design a formalized performance measurement system. However, the balanced scorecard is a measurement framework which integrates multiple perspectives. The balanced scorecard integrates four sets of measurements, complementing traditional financial measures with those driving future performance. An organization using this framework is encouraged to develop metrics that facilitate collection and analysis of information from the following perspectives; financial, Customer, Learning and Growth, Internal Business Processes.

## 2.6 Knowledge Gap and Theoretical Framework

The concept of outsourcing of services has been expounded both in the literature as well as from the empirical studies done on the subject area. It was found out that outsourcing of services has become a common practice among large manufacturing firms worldwide and this is due to the various benefits that accrue to a firm as a result of outsourcing. Firms evaluate outsourcing to

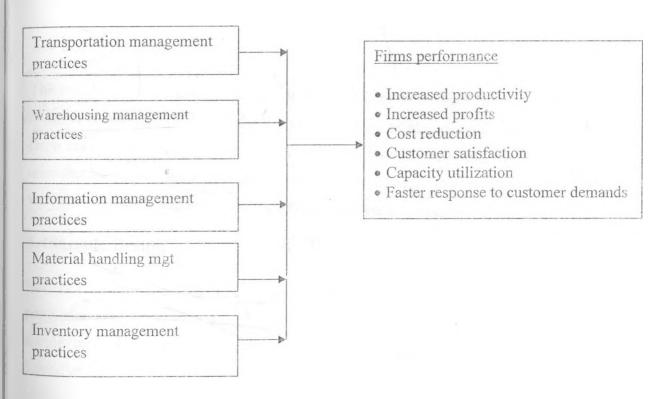
determine if current operation costs can be reduced and if saved resources can be reinvested in more competitive processes. Contracting out production of goods and services to a firm with competitive advantages in terms of reliability, quality and cost was found out to be the main driver of outsourcing. However the various studies covered have not extensively delved into logistics outsourcing practices in relation to the performance of large scale manufacturing firms. As a result, this study will wish to explore outsourcing practices viz a viz the performance of large manufacturing firms Nairobi, Kenya.

Fig. 2.1 Schematic diagram showing variable relationships

**Independent Variables** 

Dependent Variables

**Outsourcing Practices** 



Source: Researcher 2012

# CHAPTER THREE: RESEARCH METHODOLOGY

#### 3.1 Introduction

The chapter describes the proposed research design, the target population, sampling design, data collection instruments and procedures, and the techniques for data analysis.

## 3.2 Research Design

This research involved a cross sectional survey of the large manufacturing companies operating in Kenya. The study adopted a descriptive approach in trying focus on large manufacturing firms in Nairobi. According to Emory (1995), a survey is feasible when the population is small and variable hence the researcher was able to cover all the elements of the population. Therefore the survey was considered to be more efficient and economical.

# 3.3 Population of the Study

The population of the study in this research was of large scale manufacturing companies that are based in Nairobi. According to the Kenya Association of Manufacturers, there are a rotal of 455 large scale manufacturing companies operating in Nairobi (Appendix II). The 455 large scale manufacturing companies represented the study population. Due to their high numbers; they were sampled according to various sectors under which they operate.

## 3.4Sample Design

Stratified random sampling method was applied to come up with the sample size, since the population in different large manufacturing firms was considered heterogeneous, inplying that a simple random sample would have been unrepresentative. This according to Cooper and Schindler (2006) ensured that each manufacturing subsector was represented. According to Mugenda and Mugenda (2003) at least 10% of the target population was important for the study. The study therefore involved 46 large manufacturing companies Nairobi. Table 3.1 shows how

the sample size was arrived at. The study picked head of logistics department from each of the manufacturing firms.

Table 3.1: Sample Size

Sector	No. of Firms	0/0	Respondents
Building	6	1.3	1
Food, Beverages	100	22	10
Chemical	62	13.6	6
Energy	42	9.2	4
Plastics	54	11.9	5
Textile	38	8.4	4
Wood Products	22	4.8	2
Pharmaceutical	20	4.4	2
Metal and Allied	38	8.4	4
Leather	8	1.8	1
Motor	17	3.7	2
Paper	48	10.5	5
Total	455	100	46

Source: Researcher, 2012

#### 3.5 Data Collection

The study used primary data that was collected through a self-administered questionnaire that consisted of both open and closed ended questions that were designed to elicit specific responses for qualitative and quantitative analysis respectively. The questionnaires had three sections. The first section contained questions on the bio data of the manufacturing firms, the second plant on the other hand answered questions on objective one, while the third answered questions on objective two. The questionnaires were administered by drop and pick method.

# 3.1 Data Analysis

The data was analyzed by the use of descriptive statistics. Two methods of data analysis were therefore adopted to enable the researcher conduct a comprehensive analysis. Objective one was analyzed using frequencies and percentages obtained from Statistical Packages for Social Sciences (SPSS); Objective two was analyzed by conducting by the use of frequencies and percentages. The data was classified, tabulated and summarized using descriptive measures, percentages and frequency distribution tables, while tables and graphs were used for presentation of findings.

# CHAPTER FOUR: DATA ANALYSIS, RESULTS AND DISCUSSION

## 4.1 Introduction

The research objective was to establish the logistics outsourcing practices and performance of large manufacturing firms in Nairobi. This chapter presents the analysis, findings and discussion of the same. The findings are presented in percentages and frequency distributions, mean and standard deviations. A total of 46 questionnaires were issued out and 38 were returned. This represented a response rate of 83%.

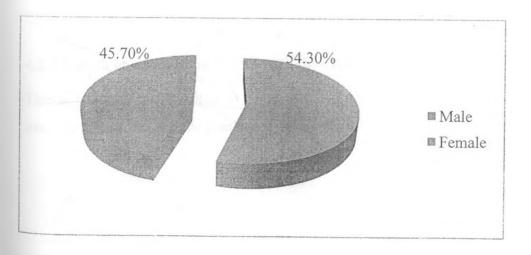
# 4.2 Organizational and Personal Profile

The demographic information considered in this study included gender of the respondents, age bracket, length of continuous service with the organization and the duration the organization has been in existence.

## 4.2.1 Respondents Gender

The respondents were asked to indicate their gender and of the 38 respondents, 59.5 percent were female while 40.5% were male. (Fig 4.1)

Figure 4.1: Respondents Gender



#### 4.2.2 Respondents age bracket

The respondents were asked to indicate their age bracket and the findings are presented in Table 4.1.

Table 4.1: Respondents age bracket

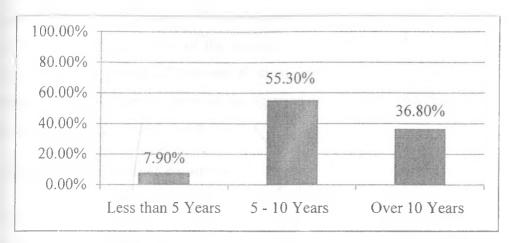
Years	Frequency	Percent	Cumulative Percent
Less than 30	2	5.3	5.3
31-40	15	39.5	44.7
41-50	17	44.7	89.5
Over 50	4	10.5	100.0
Total	38	100.0	

The findings in Table 4.1 indicates that 44.7% of the respondents were 41 to 50 years of age, 39.5% of the respondents indicated that they were 31 to 40 years old while 10.5% of the respondents indicated that they were over 50 years old and the other 5.3% indicated that they were less than 30 years. The results indicated that majority of the respondents were above 30 years.

#### 4.2.3 Length of continuous service with the organization

The respondents were asked to indicate the duration they have continuously worked in the manufacturing firm and the results are presented in Figure 4.1.

Figure 4.2: Length of continuous service with the organization



The results in Figure 4.2 show that 55.3% of the respondents had worked in their respective organizations for 5 to 10 years, 36.8% of the respondents indicated that they had worked in the organization for over 10 years while 7.9% of the respondents said they have worked in the organization for less than 5 years. The results indicates that majority of the respondents have worked in their organization for more than 5 years an indication that they understand the effect of outsourcing logistics practices on performance.

#### 4.2.4 Duration of manufacturing company existence

The respondents were to indicate the duration the manufacturing companies have been in existence. The results are presented in Table 4.2.

Table 4.2: Duration of manufacturing company existence

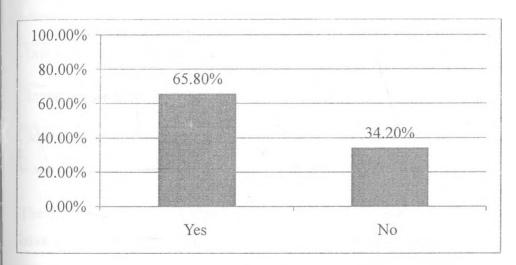
Frequency	Percent	
2	5.3	
6	15.8	
30	78.9	
38	100.0	
	6 30	

The results presented in Table 4.2 was that 78.9% of the manufacturing companies have been in operation for over 16 years, 15.8% of the manufacturing companies have been in operation for 11 to 15 years while 5.3% of the manufacturing companies indicated that they have been in operation for a period of between 6 to 10 years. The results indicate that majority of the respondents have been in operation for a period of more than 16 years and thus the need for them to outsource some of their functions.

## 4.2.5 Operation in other countries

The respondents were to indicate whether their companies operate in other countries. The results are presented in Figure 4.3.





The results presented in Figure 4.2 were that 65.8% of the manufacturing companies operate in other countries while 34.2% do not operate in other countries. The result indicates that majority of the manufacturing companies operate in other countries and thus the need to outsource non-core functions in order to concentrate on the core functions.

# 4.3 Outsourcing practices adopted by large manufacturing firms

Logistics outsourcing practices basically focuses on inbound logistics which concentrates on purchasing and arranging inbound movement of materials, parts and or finished inventory from suppliers to manufacturing or assembly plants, warehouses or retail stores. Logistics outsourcing

practices include information management, transportation management, warehouse management, material handling management and inventory management.

#### 4.3.1 Logistics services outsourced

The respondents were to indicate the logistic services outsourced by the companies. The results are presented in table 4.3.

Table 4.3: Logistics services outsourced

Yes	No
78.9	21.1
89.5	10.5
50.0	50.0
50.0	50.0
73.7	26.3
	78.9 89.5 50.0

The finding in Table 4.3 was that 78.9% of the large manufacturing firms indicated that they have outsourced transport management while 21.1% indicated that they have not outsourced. On the other hand 89.5% of the firms indicated that they have outsourced warehouse management while 10.5% of the firms have not outsourced warehouse management. 50% of the firms have outsourced information management and inventory handling management while an equal proportion (50%) has not outsourced the same. Regarding material handling management, 73.7% of the firms indicated that they have outsourced the management while 26.3% of the firms indicated that they have not outsourced material handling management. The results indicate that the logistics services outsourced by majority of the firms were transport, warehouse and material handling management.

#### 4.3.2 Logistic outsourcing practices

The respondents were requested to indicate the effect of outsourcing logistic practices in a five point Likert scale. The range was 'Not at all (1)' to 'very great extent' (5). The scores of not at all and little extent have been taken to represent a variable which had a mean score of 0 to 2.5 on the continuous Likert scale;  $(0 \le S.E \le 2.4)$ . The scores of 'moderate extent' have been taken to represent a variable with a mean score of 2.5 to 3.4 on the continuous Likert scale:  $(2.5 \le M.E. \le 3.4)$  and the score of both great extent and very great extent have been taken to represent a variable which had a mean score of 3.5 to 5.0 on a continuous likert scale;  $(3.5 \le L.E. \le 5.0)$ . A standard deviation of >0.9 implies a significant difference on the impact of the variable among respondents. The results are shown in Table 4.6.

Table 4.4: Logistic outsourcing practices

	Mean	Std. Deviation
Transportation management practices		
Improved vehicle scheduling	3.5012	.8929
Route optimization	3.8158	.6516
Increased vehicle visibility due to fleet track tools	3.8421	.8861
Warehouse management practices		
Good housekeeping practices	3.8216	.8005
Proper receipt procedures	3.7368	.9496
Less damages to commodities due to proper storage	3.6842	.6197
Staff welfare has been achieved due to implementation of health and safety	3.6316	.8517
Information management practices		
Visibility between various departments	3.7368	.7235
Paperless operation	3.7895	.9051
Availability and proper flow of information	3.6842	.7747
Coordination of activities though information technology	3.6579	.7807
Inventory management practices		

Proper inventory flow	3.8158	.8654
Inventory accuracy	3.7105	.9560
Good inventory turns/proper space utilization	3.5263	.8617
Material handling practices		
Quality checks on raw materials (quality raw material)	3.8947	.8633
Efficiency due to the use of modern material handling equipment	3.9768	.8864
Efficiency and less damage to products due to adoption of modern storage infrastructure i.e cold rooms and racking system	3.7105	.8353
Enhanced quality of products delivered	3.8421	.8550
Procurement practices		-
Transparent sourcing of suppliers	3.7105	.8670
Maintenance of good supplier relations	3.6737	.8538
Maintenance of effective information delivery with suppliers of services and products	3.7632	.8521
Benchmarking to determine whether the company meets targets	3.6526	.8036

The results in Table 4.4 on the effect of outsourcing transport management practices was that it results in increased vehicle visibility due to fleet track tools (mean 3.8421), route optimization (mean 3.8158) and improved vehicle scheduling (mean 3.5012). The results indicate that outsourcing of transport management had enabled the firms to optimize freight and in turn, achieve cost savings without reducing service levels to customers.

On the effect of outsourcing warehouse management practices, the findings was that it results in good housekeeping practices (mean 3.8216), proper receipt procedures (mean 3.7368), less damages to commodities due to proper storage (mean 3.6842) and staff welfare has been achieved due to implementation of health and safety (mean 3.6316). The result indicates that the companies will have the most efficient warehouses.

The findings on the effect of information management practices was that it results in paperless operation (mean 3.7895), visibility between various departments (mean 3.7368), availability and proper flow of information (mean 3.6842) and coordination of activities though information technology (mean 3.6579). Outsourcing of the practices would ensure that the information is available when needed and this contributes to the firms results in concurrence with the costs of capturing.

The effect of outsourcing inventory management was that it results in proper inventory flow (mean 3.8158), inventory accuracy (3.7105) and good inventory turns/proper space utilization (mean 3.5263). The results indicate that the firms would be able to maintain lean inventory. Outsourcing of material handling practices in the firms was found to have resulted in efficiency due to the use of modern material handling equipment (mean 3.9768), the quality of checks on raw materials (quality raw material) (mean 3.8947), enhanced quality of products delivered (mean 3.8421) and efficiency and less damage to products due to adoption of modern storage infrastructure i.e cold rooms and racking system (mean 3.7105).

The findings on the effect of outsourcing of procurement practices was found to be maintenance of effective information delivery with suppliers of services and products (mean 3.7632), transparent sourcing of suppliers (mean 3.7105), maintenance of good supplier relations (mean 3.6737) and benchmarking to determine whether the company meets targets (mean 3.6526). The low variation of the standard deviation indicates that the firms were unanimous on the effect of outsourcing the practices.

## 4.3.3 Effect of outsourcing practices on firms performance

The large manufacturing firms were to indicate the effect of outsourcing practices on performance aspects in a five point Likert scale. The range was 'very low (1)' to 'very high' (5). The scores of very low and low have been taken to represent a variable which had a mean score of 0 to 2.5 on the continuous Likert scale;  $(0 \le S.E < 2.4)$ . The scores of 'moderate' have been taken to represent a variable with a mean score of 2.5 to 3.4 on the continuous likert scale:  $(2.5 \le M.E. < 3.4)$  and the score of both high and very high have been taken to represent a variable

which had a mean score of 3.5 to 5.0 on a continuous likert scale;  $(3.5 \le L.E. < 5.0)$ . A standard deviation of >1.0 implies a significant difference on the impact of the variable among respondents. The results are shown in Table 4.5.

Table 4.5: Effect of outsourcing practices on firms' performance

Effect of outsourcing practices on firms' performance	Mean	Std. Deviation
Organizational effectiveness	3.9474	.9284
Increased productivity	4.0548	.9004
Increased profits	3.8158	.8335
Improved quality	3.5263	.9223
Continuous improvement	3.7368	.8600
Improved quality of work life	3.4474	1.0318
Social responsibility	3.2368	1.1953

The findings in Table 4.5 was that outsourcing practices led to the firms performance improvement as it resulted in increased productivity (mean 4.0548), organizational effectiveness (mean 3.9474), increased profits (mean 3.8158), continuous improvement (mean 3.7368), improved quality (mean 3.5263) and improved quality of work life (mean 3.4474). The firms were however moderate on the effect of social responsibility (mean 3.2368). The results indicate that outsourcing practices has an effect on firms' performance.

### 4.3.4 Firms performance in relation to outsourced practices

The respondents were asked to indicate the effect of outsourcing practices on the firms' performance. The results are presented in Table 4.6.

Table 4.6: Firms performance in relation to outsourced practices

Firms performance in relation to outsourced practices	Mean	Std. Deviation
Decreased operating costs	4.1263	.71610
Increased productivity	3.9474	.83658
Reduced lead time	3.8684	.90557

Timely delivery of services to clients	3.8756	.81111
Use of modern technology in offering of services	3.5789	.82631
Improved profits	3.8573	.82286
Improved customer satisfaction	4.0789	.78436
Faster response to customer demands	3.8421	.82286

The result in Table 4.6 was that outsourcing of logistics practices by the large manufacturing firms would result in decreased operating costs (mean 4.1263), improved customer satisfaction (mean 4.0789), increased productivity (mean 3.9474), timely delivery of services to clients (mean 3.8756), reduced lead time (mean 3.8684), improved profits (mean 3.8573), faster response to customer demands (mean 3.8421) and use of modern technology in offering of services (mean 3.5789). The findings indicate that outsourcing of logistic practices influences the performance of the firms'.

# CHAPTER FIVE: SUMMARY, CONCLUSION, RECOMMENDATIONS, LIMITATIONS AND AREAS FOR FURTHER RESEARCH

#### 5.1 Introduction

Chapter five will cover the summary of study, conclusion, recommendations, limitations and areas for further research.

#### 5.2 Summary

The studies found out that majority of the large manufacturing firms were outsourcing the transportation management, warehouse management and material handling management. On the other hand, half of the firms indicated that they had outsourced information management and inventory handling management. The study showed that outsourcing logistic practices resulted in increased vehicle visibility due to fleet track tools, route optimization, improved vehicle schedulinggood housekeeping practices, proper receipt procedures, less damages to commodities due to proper storage, staff welfare has been achieved due to implementation of health and safety, paperless operation, visibility between various departments, availability and proper flow of information, coordination of activities though information technology, proper inventory flow, inventory accuracy, good inventory turns/proper space utilization, efficiency due to the use of modern material handling equipment, the quality of checks on raw materials (quality raw material), enhanced quality of products delivered and efficiency and less damage to products due to adoption of modern storage infrastructure i.e. cold rooms and racking system, maintenance of effective information delivery with suppliers of services and products, transparent sourcing of suppliers, maintenance of good supplier relations and benchmarking to determine whether the company meets targets.

The outsourcing practices being adopted by the large manufacturing firms resulted in increased productivity, organizational effectiveness, increased profits, continuous improvement, improved quality and improved quality of work life and thus outsourcing of these processes was an ideal solution that helps the firm expand internationally and operate on a much larger scale. At the same time, outsourcing resulted in decreased operating costs, improved customer satisfaction,

increased productivity, timely delivery of services to clients, reduced lead time and improved profits, faster response to customer demands and use of modern technology in offering of services. This would spur the performance of the firms as it would enable the firm to concentrate on the basic activity (core competence) and use best methods and experiences.

#### 5.3 Conclusion and Recommendations

Outsourcing of logistics services by large manufacturing firms would strengthen their resources in order to reinforce their competitive advantage. The results established that the firms were outsourcing transportation management, warehouse management and material handling management. The firms opted to outsource these services due to their advantages and possible influence on organizational performance, thus enabling the firms to focus on their core competencies.

The outsourcing practices adopted by the large manufacturing firms will in the long run determine their survival as they would seek to reduce operating costs, improved customer satisfaction and timely delivery of services to clients which in turn increase productivity and reduce lead time and improves profits. Thus, in order to gain competitive advantagethey must select areas in which they will concentrate their resources. By outsourcing to specialist organizations services not generated by core competences, companies can see an improvement in their organizational performance.

The study found out that the large manufacturing firms had adopted transportation management, warehouse management, material handling management, information management and inventory management. It is recommended that the firms outsource these practices in that they would guarantee them competitive advantage over other firms in the competitive environment of today and at the same time enable themachieve the desired objectives.

The study also found out that outsourcing of processes by the firms has influenced performance and therefore it is recommended that the manufacturing firms should continue outsourcing services which they do not have competitive advantage so that they can continue improving performance.

#### 5.4 Limitations

The focus of study was on large manufacturing firms and therefore did not cover small manufacturing firms. The study further focused on large manufacturing firms in Nairobi and not the entire country and the region as a whole. The researcher also faced challenges in that some of the respondents were hard to reach due to their tight schedules while others were unwilling to cooperate due to organizational policies on divulgence of information.

#### 5.5 Areas for further research

The study confined itself to large manufacturing firms in Nairobi and the findings may not be applicable in other sectors as a result of uniqueness of these manufacturing firms. It is therefore recommended that the study is replicated in other service sectors to establish logistics outsourcing practices and performance of firms. A study should also be carried out on small manufacturing firms.

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#### **COVER LETTER**

Oliver A. Mulama

P.O. Box 3423-00200

#### **NAIROBI**

August 27th 2012

Dear Respondent,

#### RE: RESEARCH OUESTIONNAIRE

This questionnaire (attached) is designed to gather information on logistics outsourcing practices and performance of private large scale manufacturing firms in NairobiKenya. This study is being carried out for a management project paper as a requirement in partial fulfillment of the Master of Business Administration, University of Nairobi

Please note that this is strictly an academic exercise towards the attainment of the above purpose. You are hereby assured that the information will be treated with the strictest confidence. Your co-operation will be highly appreciated.

Thank you for your anticipated kind response.

Yours Sincerely,

Oliver A. Mulama

## APPENDIX 1

# QUESTIONNAIRE

Please give answers in the spaces provided and tick ( $\sqrt{\ }$ ) in the box that matches your response to the questions where applicable.

F	H	(	₹	ľ	P	S	Ľ	η		7	I	D	V	)]	(	P	-	35	F	?	F	n	I	N	1	Δ	7		16		Н	D)	. 1	Δ	?	I	7	1	)	(	1	V	1	r	il	n	1		١.	Α	-	T	1	D	. 1	A	p	1
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1) Name of the company:			
2. What is your designation at the	organization		
3. Gender: male ( )	Female ( )		
4. What is your age bracket? (Tick	k as applicable)		
a) Under 30 years		(	)
b) 31 – 40 years		(	)
c) 41 – 50 years		(	)
d) Over 50 years		(	)
5. Length of continuous service wi	ith the organizat	tion?	,
a) Less than five years		(	)
b) 5-10 years		(	)
c) Over 10 years		(	)
6. For how long has your company	y been in operat	tion?	
a) Under 5 years		(	)
b) 6 – 10 years		(	)
c) 11 – 15 years		(	)

d) Over 16 years	(	)						
7.) Do you operate in other countries outside K	enya?	Yes()	No	( )	)			
If yes, please give the countries that you operate	e in							
								• • •
PART B: Outsourcing Practices adopted by I	large n	anufacturing	firms					
8.) Please indicate whether your organization ha	is outso	ourced the follow	wing logisti	ics s	eri	ice	s?	
o., i rease mareate whether your organization ha	is outse	diced the lone	wing logisti	103 3		100	υ:	
Tick where appropriate between on YES or NO								
Services	YE	S	NO					
Transportation management								
Warehouse management								
Information Management								
Inventory Management								
Material handling management.								
9.) Please indicate the extent to which your o	_	-			_			ЭУ
outsourcing the following practices? Use the	scale	of: 1- Not at	all, 2- Sma	all e	ext	ent,		3-
Moderate extent, 2- Great extent, 1- Very great e	extent							
Practices				1	2	3	4	5
Transportation management practices:								
							1	
1. Vehicle scheduling has improved								
2.Route optimization has been achieved								
3.Fleet tracking tools have increased vehicle vis	sibility							
Warehouse management practices					[			

1.Good house keeping practices have been achieved by the organization		
2.Proper receipt procedures have been undertaken by staff		
3. Less damages to commodities due to proper storage		
4.Staff welfare has been achieved due to implementation of health and safety		
Information Management practices		
Visibility between various departments in the organization		
2. Paper less operation in the organization.		
3. Availbilty and proper flow of information in the organization		
4 My organization utilizes information technology in coordinating its activities with		
suppliers.		
Inventory Management practices		
1.Proper inventory flows inventory		
2. Inventory accuracy has been achieved		
3. Good inventory turns / proper space utilization		
Material handling practices		
1.Quality checks on raw materials (quality raw materials)		
2. Adoption of modern storage infrastructure i.e. cold rooms and racking		
system.		
3.Efficiency due to use of modern material handling equipment		
4. Adoption of modern storage infrastructure i.e. cold rooms and racking		
system has led to efficiency and less damage to products		
5. The suppliers to the organization show compliance with particular		
regulations such as emissions caps, hazardous material, labeling, product		
specifications and having environment-related documentation, this has		
enhanced quality of products delivered		
Procurement practices		
1.My organization practices transparent sourcing of suppliers		
2. Good supplier relations is maintained by the organization		
3. Effective information delivery is maintained with the suppliers of services		
and products		
4.In assessing the potential outsourcing services, the organization benchmarks to	-	
determine whether the company meets your targets		
10.) Kindly mention any other logistics outsourcing practice adapted by your org	anizati	ion

					• • • • •		
11.) What effect does outsourcing practices being used by t	he lar	ge ma	nuf	actur	ring	firms	s hav
the following performance aspects? 1-Very low, 2- Lov	w, 3-1	Moder	ate,	, 4- F	łigh,	1- V	ery/
Performance aspects			1	2	3	4	5
Outsourcing practices leads to organizational effectiveness							
Outsourcing practices results to increased productivity							
The organization profits increased as a result of outsourcing practices	ÿ >						
Outsourcing practices leads to improved quality							
Outsourcing practices results to continuous improvement (s	ervice	S					
being provided and innovations being performed during the							
production process)							
The quality of work life (motivational level of personnel) is	affec	ted					
						1	
by outsourcing practices						L	
by outsourcing practices Social responsibility (companies level of fulfilling social							
Social responsibility (companies level of fulfilling social responsibilities)	nt at a m	onta o					
Social responsibility (companies level of fulfilling social	etices	you ha	ave	adap	ited.		xten
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following social reganizations performance in relation to the outsourced practice.	etices	you ha	ave	adap - Ver	ited.		xten
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following social organizations performance in relation to the outsourced practices:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practices:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance  The outsourcing practice has led to a decrease in operating costs  It has led to an increased productivity	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance  The outsourcing practice has led to a decrease in operating costs  It has led to an increased productivity  It has led to a reduction in lead time	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance The outsourcing practice has led to a decrease in operating costs It has led to an increased productivity It has led to a reduction in lead time It has made the organization achieve timely delivery of	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  12.) Performance:  13. Moderate extent, 2-  Performance:  14. The outsourcing practice has led to a decrease in operating costs:  15. It has led to an increased productivity:  16. It has led to a reduction in lead time:  17. It has made the organization achieve timely delivery of services to clients	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance The outsourcing practice has led to a decrease in operating costs It has led to an increased productivity It has led to a reduction in lead time It has made the organization achieve timely delivery of services to clients The organization has as a result achieved use of modern	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice. It has led to an increased productivity as led to a reduction in lead time. It has nade the organization achieve timely delivery of services to clients. The organization has as a result achieved use of modern technology in offering its services.	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice:  Key: 1- Not at all, 2- Small extent, 3- Moderate extent, 2-  Performance The outsourcing practice has led to a decrease in operating costs It has led to an increased productivity It has led to a reduction in lead time It has made the organization achieve timely delivery of services to clients The organization has as a result achieved use of modern	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following sorganizations performance in relation to the outsourced practice. It has led to an increased productivity. It has led to a reduction in lead time. It has made the organization achieve timely delivery of services to clients. The organization has as a result achieved use of modern technology in offering its services. As a result of logistics outsourcing the organization profits has improved. The practice has enabled the organization concentrate on	etices Great	you ha	ave t, 1	adap - Ver	ry gr		
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Social responsibility (companies level of fulfilling social responsibilities)  12.) State the extent to which you agree with the following social organizations performance in relation to the outsourced practice. It is not at all, 2- Small extent, 3- Moderate extent, 2-  Performance  The outsourcing practice has led to a decrease in operating costs. It has led to an increased productivity. It has led to a reduction in lead time. It has made the organization achieve timely delivery of services to clients. The organization has as a result achieved use of modern technology in offering its services. As a result of logistics outsourcing the organization profits has improved. The practice has enabled the organization concentrate on its core business and therefore achieve improved customer.	etices Great	you ha	ave t, 1	adap - Ver	ry gr		

## APPENDIX II

# LARGE MANUFACTURING FIRMS IN NAIROBI, KENYA

	Energy Sector	
A.I Records (Kenya) Ltd	Modulec Engineering Systems Ltd	Kenwestfal Works Ltd
Amedo Centre Kenya Ltd	Mustek East Africa	Kenya Power & Lighting Co. Ltd
Assa Abloy East Africa Ltd	Nationwide Electrical Industries	Kenya Scale Co. Ltd/ Avery Kenya Ltd
Auema Digital Technology Africa Ltd	Nationwide Electrical Industries Ltd	Kenya Shell Ltd
Avery (East Africa) Ltd	Optimum Lubricants Ltd	Libya Oil Kenya Limited
Baumann Engineering Limited	PCTL Automation Ltd	Power Technics Ltd
Centurion Systems Limited	Pentagon Agencies	Reliable Electricals Engineers Ltd
Digitech East Africa Limited	Power Engineering International Ltd	Sanyo Armo (Kenya) Ltd
Manufacturers & Suppliers (K) Ltd	Eveready East Africa Limited	Socabelec East Africa
Marshall Fowler (Engineers) Ltd	Frigorex East Africa Ltd	Sollatek Electronics (Kenya) Limited
Mecer East Africa Ltd	Holman Brothers (E.A.) Ltd	Specialised Power Systems Ltd
Metlex Industries Ltd	IberaAfrica Power (EA) Ltd	Synergy-Pro
Metsec Ltd	International Energy Technik Ltd	Tea Vac Machinery Limited
East African Cables Ltd	Kenwest Cables Ltd	Virtual City Ltd
	Chemical Sector	
Anffi Kenya Ltd	Maroo Polymers Ltd	Imaging Solutions (K) Ltd
Basco Product (K) Ltd	Match Masters Ltd	Interconsumer Products Ltd
Bayer East Africa Ltd	United Chemical Industries Ltd	Odex Chemicals Ltd
Continental Products Ltd	Oasis Ltd	Osho Chemicals Industries Ltd
Cooper K- Brands Ltd	Rumorth EA Ltd	PolyChem East Africa Ltd
Cooper Kenya Limited	Rumorth East Africa Ltd	Procter & Gamble East Africa Ltd
Beiersdorf East Africa td	Sadolin Paints (E.A.) Ltd	PZ Cussons Ltd
Blue Ring Products Ltd	Sara Lee Kenya Limited	Rayal Trading Co. Ltd
BOC Kenya Limited	Saroc Ltd	Reckitt Benckiser (E.A) Ltd
Buyline Industries Limited	Super Foam Ltd	Revolution Stores Co. Ltd

Carbacid (CO2) Limited	Crown Berger Kenya Ltd	Soilex Chemical Ltd
Chemicals & Solvents E.A. Ltd	Crown Gases Ltd	Strategic Industries Limited
Chemicals and Solvents E.A.	Decase Chemical (Ltd)	Supa Brite Ltd
Ltd		
Coates Brothers (E.A.) Limited	Deluxe Inks Ltd	Unilever Kenya Ltd
Coil Products (K) Limited	Desbro Kenya Limited	Murphy Chemical E.A Ltd
Colgate Palmolive (E.A) Ltd	E. Africa Heavy Chemicals	Syngenta East Africa Ltd
	(1999) Ltd	
Johnson Diversity East Africa	Elex Products Ltd	Synresins Ltd
Limited		
Kel Chemicals Limited	European Perfumes &	Tri-Clover Industries (K) Ltd
	Cosmetics Ltd	
Kemia International Ltd	Galaxy Paints & Coating Co.	Twiga Chemical Industries
	Ltd	Limited
Ken Nat Ink & Chemical Ltd	Grand Paints Ltd	Vitafoam Products Limited
Magadi Soda Company Ltd	Henkel Kenya Ltd	
Wagaui Soua Company Ltu	Food Sector	
Africa Spirits Ltd	Annum Trading Company	Premier Flour Mills Ltd
Affica Spirits Ltd	Limited	Treffice From Willis Etd
Agriner Agricultural	Aquamist Ltd	Premier Food Industries
Development Limited	Aquamst mu	Limited
Belfast Millers Ltd	Brookside Dairy Ltd	Proctor & Allan (E.A.) Ltd
Bidco Oil Refineries Ltd	Candy Kenya Ltd	Promasidor (Kenya) Ltd
Bio Foods Products Limited	Capwelll Industries Ltd	Trufoods Ltd
	Carlton Products (EA) Ltd	UDV Kenya Ltd
Breakfast Cereal Company(K) Ltd	Canton Floducts (EA) Ltd	OD v Kellya Ltd
British American Tobacco	Chirag Kenya Limited	Unga Group Ltd
Kenya Ltd	Cilifag Kellya Lilinted	Oliga Gloup Ltd
Broadway Bakery Ltd	E & A Industries Ltd	Usafi Services Ltd
		Uzuri foods Ltd
C. Czarnikow Sugar (EA) Ltd Cadbury Kenya Ltd	Kakuzi Ltd Erdemann Co. (K) Ltd	ValuePak Foods Ltd
Centrofood Industries Ltd	Excel Chemical Ltd	W.E. Tilley (Muthaiga) Ltd
Coca cola East Africa Ltd	Kenya Wine Agency Limited	Kevian Kenya Ltd
Confec Industries (E.A) Ltd	Highlands Canner Ltd	Koba Waters Ltd
Corn Products Kenya Ltd	Super Bakery Ltd	Kwality Candies & Sweets
C - L TAI	C. D. T. T. T.	Ltd
Crown Foods Ltd	Sunny Processor Ltd	Lari Dairies Alliance Ltd
Cut Tobacco (K) Ltd	Spin Knit Dairy Ltd	London Distillers (K) Ltd
Deepa Industries Ltd	Highlands Mineral Water Co. Ltd	Mafuko Industries Ltd
Del Monte Kenya Ltd	Homeoil	Manji Food Industries Ltd
East African Breweries Ltd	Insta Products (EPZ) Ltd	Melvin Marsh International
East African Sea Food Ltd	Jambo Biscuits (K) Ltd	Kenya Tea Development

		Agency
Eastern Produce Kenya Ltd	Jetlak Foods Ltd	Mini Bakeries (Nbi) Ltd
Farmers Choice Ltd	Karirana Estate Ltd	Miritini Kenya Ltd
Frigoken Ltd	Kenafric Industries Limited	Mount Kenya Bottlers Ltd
Giloil Company Limited	Kenblest Limited	Nairobi Bottlers Ltd
Glacier Products Ltd	Kenya Breweries Ltd	Nairobi Flour Mills Ltd
Global Allied Industries Ltd	Kenya Nut Company Ltd	NAS Airport Services Ltd
Global Beverages Ltd	Kenya Sweets Ltd	Rafiki Millers Ltd
Global Fresh Ltd	Nestle Kenya Ltd	Razco Ltd
Gonas Best Ltd	Nicola Farms Ltd	Re-Suns Spices Limited
Hail & Cotton Distillers Ltd	Palmhouse Dairies Ltd	Smash Industries Ltd
Al-Mahra Industries Ltd	Patco Industries Limited	Softa Bottling Co. Ltd
Alliance One Tobacco Kenya	Pearl Industries Ltd	Spice World Ltd
Ltd		
Alpha Fine Foods Ltd	Pembe Flour Mills Ltd	Wrigley Company (E.A.) Ltd
Alpine Coolers Ltd		
	Plastics and Rubber	
Betatrad (K) Ltd	Prestige Packaging Ltd	Haco Industries Kenya Ltd
Blowplast Ltd	Prosel Ltd	Hi-Plast Ltd
Bobmil Industries Ltd	Qplast Industries	Jamlam Industries Ltd
Complast Industries Limited	Sumaria Industries Ltd	Kamba Manufacturing (1986)
		Ltd
Kenpoly Manufacturers Ltd	Super Manufacturers Ltd	Keci Rubber Industries
Kentainers Ltd	Techpak Industries Ltd	Nairobi Plastics Industries
King Plastic Industries Ltd	Treadsetters Tyres Ltd	Nav Plastics Limited
Kingway Tyres & Automart	Uni-Plasteis Ltd	Ombi Rubber
Ltd		
L.G. Harris & Co. Ltd	Wonderpac Industries Ltd	Packaging Masters Limited
Laneeb Plastics Industries Ltd	ACME Containers Ltd	Plastic Electricons
Metro Plastics Kenya Limited	Afro Plastics (K) Ltd	Raffia Bags (K) Ltd
Ombi Rubber Rollers Ltd	Alankar Industries Ltd	Rubber Products Ltd
Packaging Industries Ltd	Dune Packaging Ltd	Safepak Limited
Plastics & Rubber Industries	Elgitread (Kenya) Ltd	Sameer Africa Ltd
Ltd		
Polyblend Limited	Elgon Kenya Ltd	Sanpac Africa Ltd
Polyflex Industries Ltd	Eslon Plastics of Kenya Ltd	Silpack Industries Limited
Polythene Industries Ltd	Five Star Industries Ltd	Solvochem East Africa Ltd
Premier Industries Ltd	General Plastics Limited	Springbox Kenya Ltd
	Building sector	
Central Glass Industries Ltd	Kenbro Industries Ltd	Manson Hart Kenya Ltd
Karsan Murji & Company	Kenya Builders & Concrete	Mombasa Cement Ltd
Limited	Ltd	
A*** Ol 11: 7	Paper Sector	
Ajit Clothing Factory Ltd	Paper House of Kenya Ltd	General Printers Limited

Associated Papers & Stationery Ltd	Paperbags Limited	Graphics & Allied Ltd
Autolitho Ltd	Primex Printers Ltd	Guaca Stationers Ltd
Bag and Envelope Converters Ltd	Print Exchange Ltd	Icons Printers Ltd
Bags & Balers Manufacturers (K) Ltd	Printpak Multi Packaging Ltd	Interlabels Africa Ltd
Brand Printers	Printwell Industries Ltd	Jomo Kenyatta Foundation
Business Forms & Systems Ltd	Prudential Printers Ltd	Kartasi Industries Ltd
Carton Manufacturers Ltd	Punchlines Ltd	Kenafric Diaries Manufacturers Ltd
Cempack Ltd	Conventual Franciscan Friers- Kolbe Press	Kitabu Industries Ltd
Chandaria Industries Limited	Creative Print House	Kul Graphics Ltd
Colour Labels Ltd	D.L. Patel Press (Kenya) Limited	Label Converters
Colour Packaging Ltd	Dodhia Packaging Limited	Modern Lithographic (K) Ltd
Colour Print Ltd	East Africa Packaging Industries Ltd	Pan African Paper Mills (EA) Limited
Kenya Stationers Ltd	Elite Offset Ltd	Ramco Printing Works Ltd
Kim-Fay East Africa Ltd	Ellams Products Ltd	Regal Press Kenya Ltd
Paper Converters (Kenya) Ltd	English Press Limited	SIG Combibloc Obeikan
		Kenya
	Textile Sector	
Africa Apparels EPZ Ltd	Kenya Trading EPZ Ltd	Spinners & Spinners Ltd
Fulchand Manek & Bros Ltd	Kikoy Co. Ltd	Storm Apparel Manufacturers Co. Ltd
Image Apparels Ltd	Le-Stud Limited	Straightline Enterprises Ltd
Alltex EPZ Ltd	Metro Impex Ltd	Sunflag Textile & Knitwear Mills Ltd
Alpha Knits Limited	Midco Textiles (EA) Ltd	Tarpo Industries Limited
Apex Appaels (EPZ) Ltd	Mirage Fashionwear EPZ Ltd	Teita Estate Ltd
Baraka Apparels (EPZ) Ltd	MRC Nairobi (EPZ) Ltd	Thika Cloth Mills Ltd
Bhupco Textile Mills Limited	Ngecha Industries Ltd	United Aryan (EPZ) Ltd
Blue Plus Limited	Premier Knitwear Ltd	Upan Wasana (EPZ) Ltd
Bogani Industries Ltd	Protex Kenya (EPZ) Ltd	Vaja Manufacturers Limited
Brother Shirts Factory Ltd	Riziki Manufacturers Ltd	Yoohan Kenya EPZ Company Ltd
Embalishments Ltd	Rolex Garments EPZ Ltd	YU-UN Kenya EPZ Company Ltd
J.A.R Kenya (EPZ) Ltd	Silver Star Manufacturers Ltd	1 0
	Timber Sector	
Economic Housing Group Ltd	Transpaper Kenya Ltd	Wood Makers Kenya Ltd
Eldema (Kenya) Limited	Twiga Stationers & Printers	Woodtex Kenya Ltd

	Ltd	
Fine Wood Works Ltd	Uchumi Quick Suppliers Ltd	United Bags Manufacturers Ltd
Furniture International Limited	Rosewood Office Systems Ltd	Statpack Industries Ltd
Hwan Sung Industries (K) Ltd	Shah Timber Mart Ltd	Taws Limited
Kenya Wood Ltd	Shamco Industries Ltd	Tetra Pak Ltd
Newline Ltd	Slumberland Kenya Limited	
PG Bison Ltd	Timsales Ltd	
Motor Vehicle Assembly and A	ccessories	
Auto Ancillaries Ltd	General Motor East Africa Limited	Megh Cushion industries Ltd
Varsani Brakelining Ltd	Impala Glass Industries Ltd	Mutsimoto Motor Company Ltd
Bhachu Industries Ltd	Kenya Grange Vehicle Industries Ltd	Pipe Manufacturers Ltd
Chui Auto Spring Industries Ltd	Kenya Vehicle Manufacturers Limited	Sohansons Ltd
Toyota East Africa Ltd	Labh Singh Harnam Singh Ltd	Theevan Enterprises Ltd
Unifilters Kenya Ltd	Mann Manufacturing Co. Ltd	
	Metal and Allied	
Allied Metal Services Ltd	Morris & Co. Limited	Khetshi Dharamshi & Co.
Alloy Street Castings Ltd	Nails & Steel Products Ltd	Nampak Kenya Ltd
Apex Street Ltd Rolling Mill Division	Orbit Engineering Ltd	Napro Industries Limited
ASL Ltd	Rolmil Kenya Ltd	Specialized Engineer Co. (EA) Ltd
ASP Company Ltd	Sandvik Kenya Ltd	Steel Structures Limited
East Africa Foundry Works (K) Ltd	Sheffield Steel Systems Ltd	Steelmakers Ltd
Elite Tools Ltd	Booth Extrusions Limited	Steelwool (Africa) Ltd
Friendship Container Manufacturers	City Engineering Works Ltd	Tononoka Steel Ltd
General Aluminum Fabricators	Crystal Industries Ltd	Welding Alloys Ltd
Gopitech (Kenya) Ltd	Davis & Shirtliff Ltd	Wire Products Limited
Heavy Engineering Ltd	Devki Steel Mills Ltd	Viking Industries Ltd
Insteel Limited	East Africa Spectre Limited	Warren Enterprises Ltd
Metal Crown Limited	Kens Metal Industries Ltd	,
	maceutical and Medical Equipn	nent
Alpha Medical Manufacturers Ltd	Madivet Products Ltd	KAM Industries Ltd
Beta Healthcare International Limited	Novelty Manufacturing Ltd	KAM Pharmacy Limited

Biodeal Laboratories Ltd	Oss. Chemie (K)	Pharmaceutical
		Manufacturing Co.
Bulks Medical Ltd	Dawa Limited	Regals Pharmaceuticals
Cosmos Limited	Elys Chemical Industries	Universal Corporation
		Limited
Laboratory & Allied Limited	Gesto Pharmaceutical Ltd	Pharm Access Africa Ltd
Manhar Brothers (K) Ltd	Glaxo Smithkline Kenya Ltd	
_	Leather Products and Footwear	•
Alpharama Ltd	C & P Shoe Industries Ltd	East Africa Tanners (K) Ltd
Bata Shoe Co. (K) Ltd	CP Shoes	Leather Industries of Kenya
		Limited
New Market Leather Factory Ltd	Dogbones Ltd	

Source: Kenya Association of Manufacturers (KAM) Directory. June, 2011